



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2056
Job Sheet 178625



Part No: D2056

Job Qty: 12 ea

Part Name: Bell Crank Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/5/18

Job Tracking No:

Due Date: 6/15/18

Created By: Marie Lajeunesse

Type: ~~SOLD~~ *STK*

Description:

Note: DWG REV C IPP E 02.04.04 Added Rev.B2 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		6/15/18	0.00	0.00	Start Up Machining-1		<i>mm 6/15/18</i>
100	Bandsaw	12 pcs		6/15/18	0.00	0.65	Bandsaw1		"
110	CNC Vertical Machining	12 pcs		6/15/18	0.29	5.88	HAAS1-1		"
130	QC	12 pcs		6/15/18	0.00	0.00	QC8 Machining-1		<i>mm 6/15/18</i>
140	HandFinish	12 pcs		6/15/18	0.00	0.26	HandFinish4		<i>SA-18-07-09</i>
150	Outsource	12 pcs		6/15/18			ATG001-VC	10	<i>CE 18-7-10</i>
160	Packaging	12 pcs		6/15/18	0.00	0.00	Packaging2		<i>mm 18-07-13</i>
165	QC	12 pcs		6/15/18	0.00	0.00	QC6		<i>38</i>
170	Packaging	12 pcs		6/15/18	0.00	0.00	Packaging3-1		<i>SA 18-07-31</i>
180	QC21-SA	12 Ea		6/15/18	0.00	0.00	QC21		<i>DAS 21 9-88</i>

Part Op 100 - Cut blanks 2.80" long

Descriptions: 110 - Machine as per folio D2056 Tumble Deburr

140 - Clean part from makings with acid etch and scotch brite befor sending to get Anodize

150 - ISSUE P/O: *04040* BLACK ANODIZE

170 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.250X01.250	6061-T6 Bar 1.25 X 1.25	2.8000 ft (23333 ea)	90-Start up Operation	

Job Allocations

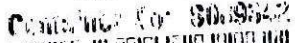
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.250X01.250	3	21	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bell Crank	0.750Inches ± 0.010	0.760 0.740		
2	Bell Crank	0.900Inches ± 0.010	0.910 0.890		
3	Bell Crank	1.000Inches ± 0.010	1.010 0.990		
4	Bell Crank	0.125Inches ± 0.010	0.135		

			0.115	
5	Bell Crank	0.060Inches ± 0.010	0.070 0.050	
6	Bell Crank	0.191Inches $+ 0.005$ $- 0.001$	0.196 0.190	Diameter
7	Bell Crank	0.362Inches ± 0.010	0.372 0.352	
8	Bell Crank	0.750Inches ± 0.010	0.760 0.740	
9	Bell Crank	0.257Inches $+ 0.006$ $- 0.001$	0.263 0.256	Diameter
10	Bell Crank	0.100Inches ± 0.010	0.110 0.090	
11	Bell Crank	0.300Inches ± 0.010	0.310 0.290	
12	Bell Crank	0.946Inches ± 0.010	0.956 0.936	
13	Bell Crank	0.075Inches ± 0.010	0.085 0.065	
14	Bell Crank	2.637Inches ± 0.010	2.647 2.627	
15	Bell Crank	0.375Inches ± 0.010	0.385 0.365	
16	Bell Crank	0.513Inches $+ 0.005$ $- 0.000$	0.518 0.513	Diameter
17	Bell Crank	0.450Inches ± 0.010	0.460 0.440	Radius
18	Bell Crank	0.125Inches ± 0.010	0.135 0.115	Radius
19	Bell Crank	0.200Inches ± 0.010	0.210 0.190	Radius
20	Bell Crank	0.550Inches ± 0.010	0.560 0.540	Radius
21	Bell Crank	0.263Inches ± 0.010	0.273 0.253	Radius

Plex 6/5/18 10:40 AM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

RECEIVED

Part: D2056
Job No: 178625

Serial No/Batch: S089342

Revision:

Inspector: _____
Date: _____

Exp Date:
Instruction:

Instructions:

Date: 07/05/18

DART AEROSPACE LTD		Work Order:	178628
Description: Bell Crank		Part Number:	D2056
Inspection Dwg: D2056		Rev: C	Page 1 of 1

[illegible]

Engineering Approval: (If necessary)		Date:	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040440

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040440

PO Date: 7/10/18

Due Date: 7/16/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178625	D2056	Bell Crank Assembly ISSUE P/O: BLACK ANODIZE	Firmed	-	7/16/18	12 pcs	0 pcs	12 pcs	\$15.20/pcs	\$182.40
2	175871	RBW6205G13151-3G	Lower Plate -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	7/16/18	6 pcs	0 pcs	6 pcs	\$15.20/pcs	\$91.20
Grand Total:											\$273.60

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/11/18 10:15 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915530

Date: 11-Jul-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
12 ea	Part: D2056 Bell Crank Assembly ✓ Black Anodize per MIL-A-8625F, Type II, Class 2, .0004-.0010" (.4 - 1 mils). Job: 23428	Rev: C	DAS 38 9-89
6 ea	Part: RBW6205G13151-3G Lower Plate ✓ Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 23429	Rev: A	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>4/7/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			